

## RATCHET ASSEMBLY 070-011-039

ITEM	PART NUMBER	DESCRIPTION	ITEM	PART NUMBER	DESCRIPTION
1	000 026 865	Washer	19	070 011 064	Belt (Gates #1450 45"/1143 MM)
2	070 011 217	Ratchet Arm Weld. Eff. to Jan., 1978	20	808 865 140	Flat HD Soc Cap Screw $\frac{3}{8}$ -16 x $\frac{7}{8}$
2A	070 011 217	Ratchet Arm Weld. Effective after January, 1978	21	809 849 205	Hex HD Cap Screw $\frac{1}{4}$ -20 x $1\frac{1}{4}$
3	070 011 027	Shaft-Ratchet Assembly	22	809 965 125	Hex HD Cap Screw (Long-Lok) $\frac{3}{8}$ -16 x $\frac{3}{4}$
4	070 011 028	Washer	23	839 549 002	Flexloc Nut $\frac{1}{4}$ -20
5	070 011 029	Nut-Ratchet	24	844 065 002	Hex Nut-Stover $\frac{3}{8}$ -16 Eff. to Jan., 1978
6	070 011 030	Roller	24A	838 866 002	Nut Hex Esna Thn $\frac{3}{8}$ -24 Effective after January, 1978
7	070 011 031	Spacer-Roller	25	919 005 200	Tru-Arc Ring #5100-31
8	070 011 032	Spring-Ratchet Assembly	26	919 005 800	Tru-Arc Ring #5100-75
9	070 011 033	Pulley-Ratchet	27	948 767 132	Flat Washer $\frac{13}{32}$ ID x $\frac{13}{16}$ OD x $\frac{1}{16}$ Thk
10	070 011 036	Bearing and Housing Assy.	28	948 964 142	Flat Washer .375 ID x .875 OD x .094 Thick
11	070 011 009	Housing	29	907 000 200	Key Hi-Pro HP 404
12	900 212 161	Bearing-Flange	<b>Note: Items Listed Below Are Used To Mount Ratchet Drive Assembly To Side Plate But Are Not Shown.</b>		
13	070 011 037	Crank Assembly	30	070 008 212	Spacer
14	000 024 679	Bearing	31	844 057 002	Nut Hex Stover $\frac{5}{16}$ -18
15	070 006 142	Bumper	32	948 767 132	Washer Plain $\frac{13}{32}$ x $\frac{13}{16}$ x $\frac{1}{16}$
16	070 011 013	Crank Weldment			
17	919 000 600	Tru-Arc Ring 5000-137			
18	070 011 040	Roller-Ratchet Arm			

# RATCHET DRIVE ASSEMBLY 070-011-039

REFERENCE DRWG 070-011-160

